

ILL THRU IN-3PLATE
-16 UNC-3B THD THRU
TE. CSK .050 x 45° (2) PLCS.

SHOFCOPY

T101912

500 4340
Dw 413109

| | | | | | | |
|--|---|--|--------------------------------|--------------------------------|------------------------------|---------------------------|
| 2 | 3/8 INCH | FLAT WASHER (CAD PLATED) | STEEL | COMMERCIAL (AN 860-6 KG) | | |
| 2 | 3/8-16 UNC-3A | BOLT (CAD PLATED) | STEEL | COMMERCIAL (MS20074-06-20) | | |
| | T101912-5 T101912-3 T101912 | PLATE PLATE PLATE ASSY | 1 1/4 x 4 1/2 1 1/4 x 4 1/2 | AISI-01 STEEL AISI-01 STEEL | COMMERCIAL COMMERCIAL | |
| ITEM NO. | PART OR IDENTIFYING NO. | CODE IDENT NO. | NOMENCLATURE OR DESCRIPTION | STOCK SIZE | MATERIAL | MATERIAL SPEC |
| | | | | | | |
| SE SPECIFIED: 4050 EDGES 5 R FW 407B 4043 UTS APPLY | MEAT TREAT FINISH SPEC | UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON DECIMALS XXX ± .010 XX ± .01 X ± .01 | ANGLES | STRESS ROSELCE | WEIGHTS GROUP ENGR Rois-L-Gn | TYPE OF DRAWING DER |
| MENTS: 1 MIL S.D.12 TOLERANCING AS Y14.5 AS Y14.5 AS Y32.2 SIGNATURES: AS Y32.16 | SURFACE ROUGHNESS PER USAS 8461 125 ✓ EXAMINED SURFACES EXCEPT AS NOTED | NOTES | PROJECT C. DAVIS | DATA SHEET NO. 101370 | DRAWING SIZE F 97499 | CODE IDENT NO. T101912 |
| | | | CUSTOMER | | SCALE 1/1 | SHEET 1 OF 1 |

NOTES:

3. 1. T101912 PLATE ASSY IS USED TO REMOVE 214-040-036 PINION GEAR FROM 214-040-118 TRIPLEX BEARING.
2. HEAT TREAT TO ROCKWELL Rc 58-62 PER SPEC. MIL-H-6875.

45-50
DW
4/3/09

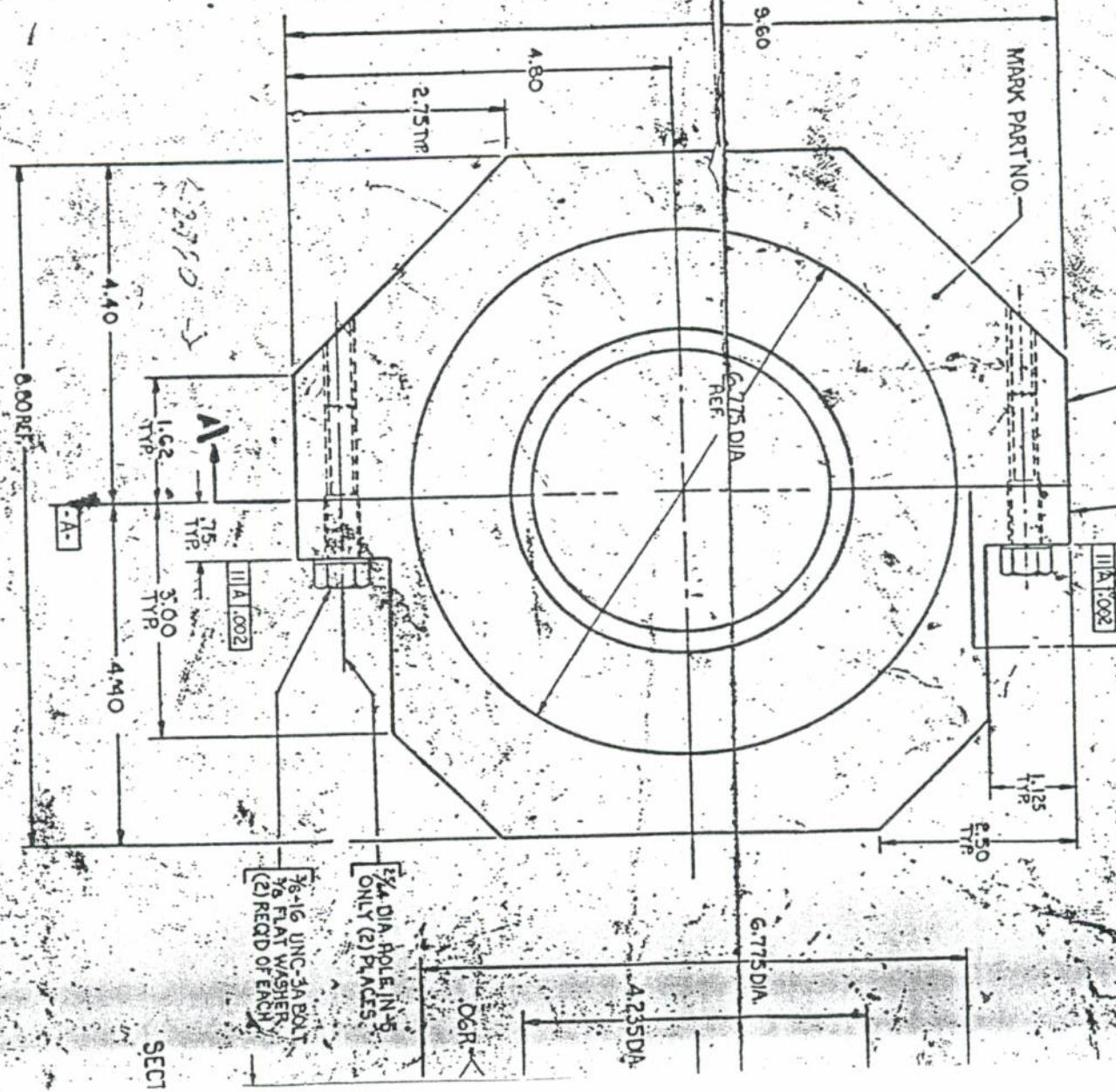
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DATE: 4/14/09 INT: fee
8/16/09 fee

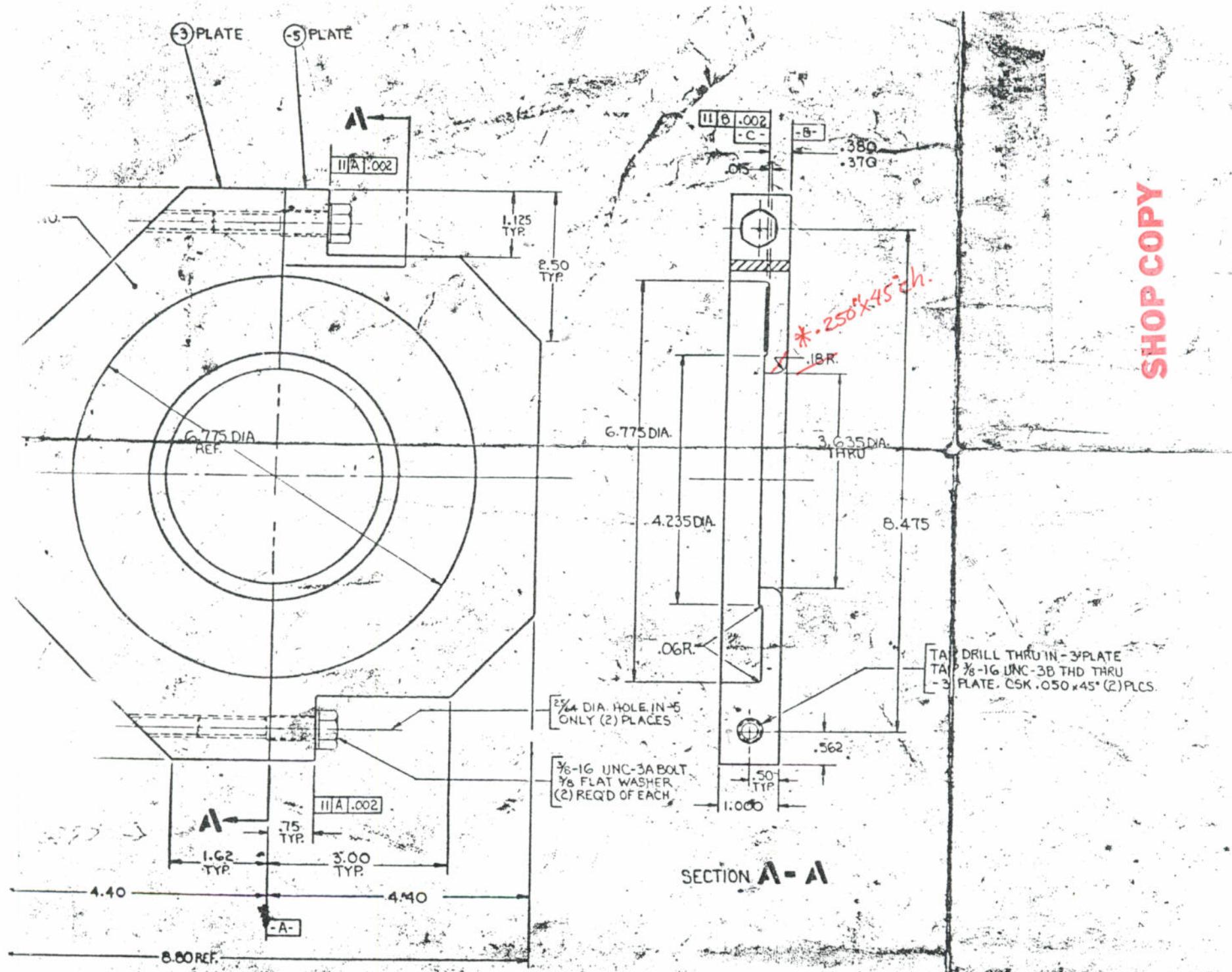
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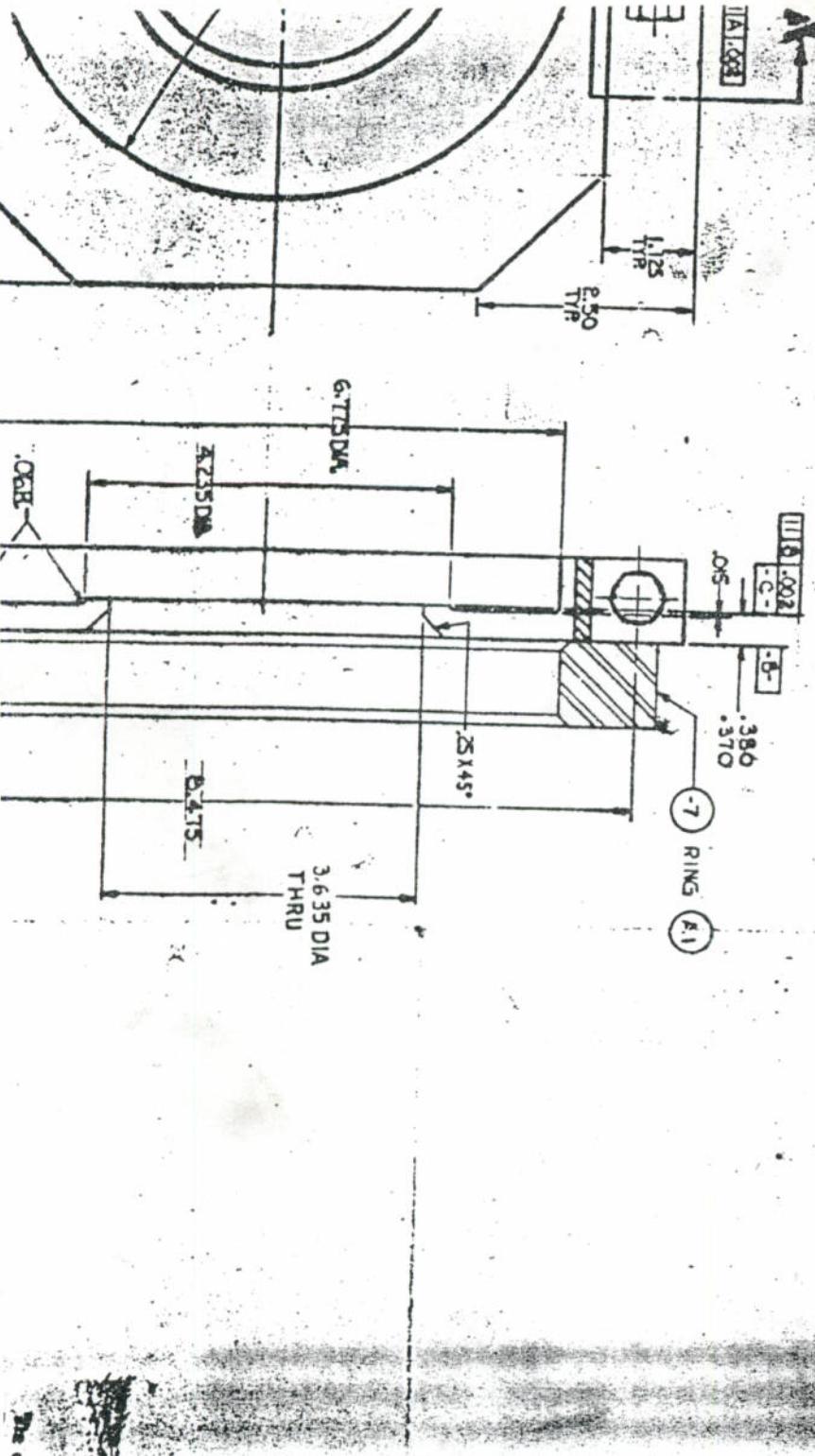
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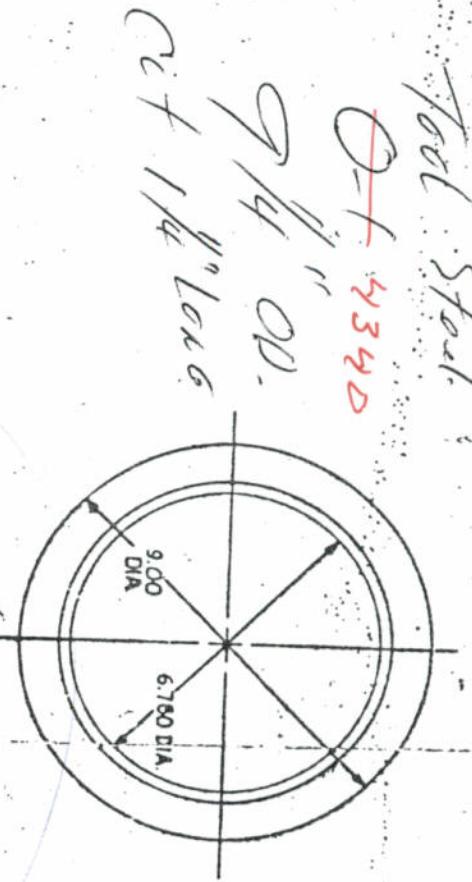


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(A) DETAIL OF RING
SCALE: 1/2



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Ferb
Baugh